

# Effect of Temperature Cycling on Conduction Mechanisms in CdTe Thin Films

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CdTe thin films of 500 Å thickness prepared by thermal evaporation technique were analyzed for leakage current and conduction mechanisms. Metal–insulator–metal (MIM) capacitors were fabricated using these films as a dielectric. These films have many possible applications, such as passivation for infrared diodes that operate at low temperatures (80 K). Direct-current (DC) current–voltage ( $I$ – $V$ ) and capacitance–voltage ( $C$ – $V$ ) measurements were performed on these films. Furthermore, the films were subjected to thermal cycling from 300 K to 80 K and back to 300 K. Typical minimum leakage currents near zero bias at room temperature varied between 0.9 nA and 0.1  $\mu$ A, while low-temperature leakage currents were in the range of 9.5 pA to 0.5 nA, corresponding to resistivity values on the order of  $10^8$   $\Omega$ -cm and  $10^{10}$   $\Omega$ -cm, respectively. Well-known conduction mechanisms from the literature were utilized for fitting of measured  $I$ – $V$  data. Our analysis indicates that the conduction mechanism in general is Ohmic for low fields  $< 5 \times 10^4$  V cm<sup>-1</sup>, while the conduction mechanism for fields  $> 6 \times 10^4$  V cm<sup>-1</sup> is modified Poole–Frenkel (MPF) and Fowler–Nordheim (FN) tunneling at room temperature. At 80 K, Schottky-type conduction dominates. A significant observation is that the film did not show any appreciable degradation in leakage current characteristics due to the thermal cycling.

**Key words:** CdTe thin film, MIM, conduction mechanism, modified Poole–Frenkel, Richardson Schottky

## INTRODUCTION

CdTe is a promising material for diverse optoelectronic applications such as solar cells, infrared (IR) detectors, field-effect transistors, nuclear radiation detectors, etc.<sup>1–4</sup> One such application is passivation for narrow-gap semiconductor (NGS) devices such as infrared detectors fabricated from Hg<sub>1-x</sub>Cd<sub>x</sub>Te. CdTe is transparent to infrared light, and is nearly lattice matched and chemically compatible with these NGS. The performance of devices of small size and fabricated using high-quality semiconductor materials is normally limited by surface leakage currents and leakage through the passivation.<sup>5–8</sup> *In situ* passivation of semiconductor surfaces using CdTe is done

by molecular beam epitaxy (MBE) or metalorganic chemical vapor deposition (MOCVD). However, the overall device fabrication process involves a number of steps and requires *ex situ* deposition of CdTe passivant also. The general procedure in such cases has been to passivate the surface by e-beam evaporation or thermal evaporation of CdTe at vacuum on the order of  $10^{-6}$  Torr to obtain good-quality films.<sup>6</sup> The example considered here is that of infrared detectors fabricated on Hg<sub>1-x</sub>Cd<sub>x</sub>Te epitaxial layers grown by liquid-phase epitaxy (LPE). Interfaces of these devices are reported to yield low defect density and hence low surface state density, thus improving the effective lifetime of photogenerated carriers.<sup>5,6,9</sup> However, it is important to tailor the properties of the CdTe/semiconductor interface to reduce the leakage current through the film and minimize the surface recombination velocity (SRV). Control and study of