

ORIGINAL PAPER

Pigmentary properties of rutile TiO₂ modified with cerium, phosphorus, potassium, and aluminiumMarta Glen^{*}, Barbara Grzmil*Institute of Chemical and Environment Engineering, West Pomeranian University of Technology, Szczecin, ul. Pułaskiego 10, 70-322 Szczecin, Poland*

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The influence of different modifiers, phosphorus, potassium, aluminium, and cerium on the pigmentary properties of TiO₂ was studied. The phase composition and distribution of modifiers in prepared TiO₂ products was investigated using XRD analysis, the selective leaching method, and ICP–AES technique. The optical properties, photoactivity, morphology, and surface area of modified TiO₂ were determined by spectrophotometric, fluorescent, SEM, and BET measurements. The research was directed towards obtaining a pigmentary TiO₂ with the highest possible photostability. It was found that the final calcination temperature, at which the anatase–rutile transformation rate was > 97 %, depended on the kind and amount of the modifiers introduced into hydrated titanium dioxide. In comparing the colour of TiO₂ products modified with Ce, it was found that the addition of K to the TiO₂ series caused an increase in all the optical properties examined. The presence of K and Al in TiO₂ modified with Ce resulted in decreased photocatalytic activity. The photostability of TiO₂ modified with Ce and K improved with an increase in P₂O₅ content. The highest photostability was measured for the TiO₂–CePKAl series. It was concluded that the differences in both the optical properties and photoactivity of TiO₂ depended on its phase composition and the distribution of modifiers in the products obtained.

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Keywords: titanium dioxide, modification, photostability, optical properties, pigmentary properties**Introduction**

In nature, titanium dioxide crystallises in three forms of brookite, anatase, and rutile (Diebold, 2003). Brookite is difficult to obtain, hence has no value in the TiO₂ industry (Bellussi et al., 2002). Anatase is a superior photocatalytic material for air and water purification, water disinfection, and hazardous waste remediation; it is applied to thin films and batteries (Fu et al., 2006; Li et al., 2011). Rutile is the most widely used white pigment nowadays (Woditsch & Westerhaus, 1993; Tayade et al., 2007). Inorganic TiO₂ pigments have applications in a variety of products including paints, inks, plastics, paper, rubber, ceramics, enamels, textiles, food, glasses, and pharmaceuticals (Lewis, 1988; Rao & Reddy, 2007). It is

worth noting that the increase in demand for TiO₂ pigments in Europe is estimated at 3 % per year, while in Asia double-digit rates are projected. Global TiO₂ pigment consumption increased by 9 % in 2010 (Elsevier, 2011).

The more compact structure of rutile in comparison with anatase affords the differences between these two forms. Rutile is the most thermodynamically stable form of the TiO₂ polymorphs. In addition, rutile possesses greater brightness, hiding power, tinting strength, whitening ability, and opacity (Dąbrowski et al., 2006; Reidy et al., 2006). As a consequence, this form of titanium dioxide is preferred in the pigment industry for its outstanding optical properties. The colour of TiO₂ is decisive for its optical performance since the titanium dioxide pigment is used in a wide

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